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## Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

Quality	Control
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Title: Anhydrous Sodium Sulphate ACS Page No.: 1 of 3

Specification No.:	Revision No.:	Effective Date	<b>Review Date</b>
ACPL/FP/SP/045	00	10/09/2021	09/09/2024

**Change Control No.** NA

Prepared By: \_\_\_\_\_\_ Date: <u>07/09/2021</u>

Name : <u>Pankaj Patel</u>

(QC Officer / Designee)

Reviewed By: \_\_\_\_\_ Date: 08/09/2021

Name : Nilesh Shah
(Unit Head / Designee)

Approved By: \_\_\_\_\_ Date: 09/09/2021

Name : Naresh Solanki\_\_\_\_\_

(QA/QC In Charge / Designee)

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Format No. QC/017/F/01-00

Certified By (Sign/Date):

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10/09/2021

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### Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

**Quality Control** 

**Standard Test Specifications** 

Title: Anhydrous Sodium Sulphate ACS Page No.: 2 of 3

 Specification No.:
 Revision No.:
 Effective Date
 Review Date

 ACPL/FP/SP/045
 00
 10/09/2021
 09/09/2024

**Change Control No.** NA

#### 1.0 SAMPLING LEVEL:

As mentioned in the "Sampling procedure" SOP.

#### 2.0 SAMPLING METHOD TO BE FOLLOWED:

100% sampling to be done from each container.

### 3.0 TOTAL COMPOSITE SAMPLE TO BE COLLECTED:

100 gm

**4.0 RETEST DATE:** One Year

**5.0 CAS No:** 7757-82-6

6.0 MOLECULAR FORMULA: Na<sub>2</sub>SO<sub>4</sub>

**7.0 MOLECULAR WEIGHT**: 142.04 gm/mol.

**8.0 CATEGORY**: Excipient.

**9.0 STORAGE**: Store in an airtight container.

### 10.0 SAFETY PRECAUTIONS TO BE TAKEN WHILE SAMPLING AND HANDLING:

Use hand gloves, goggles and apron during Handling.

**11.0 CONTROL SAMPLE:** 3 X 100 gm.

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**Quality Control** 

**Standard Test Specifications** 

Title: Anhydrous Sodium Sulphate ACS **Page No.:** 3 of 3

**Specification No.: Revision No.: Effective Date Review Date** ACPL/FP/SP/045 10/09/2021 09/09/2024 00

**Change Control No.** NA

## TEST PARAMETERS AND SPECIFICATIONS

**REF: ACS** 

Sr. No.	TEST PARAMETER	SPECIFICATION
1.	Description	White or almost white powder, hygroscopic.
2.	Solubility	Soluble in water
3.	pH (5% Aqueous Solution)	5.2 – 9.2
4.	Chloride as Cl	Max. 10 ppm
5.	Nitrogen Compounds	Max. 5 ppm
6.	Magnesium as Mg	Max. 50 ppm
7.	Calcium as Ca	Max. 100 ppm
8.	Phosphate as PO <sub>4</sub>	Max. 10 ppm
9.	Heavy Metal as Pb	Max. 5 ppm
10.	Iron as Fe	Max. 10 ppm
11.	Potassium as K	Max. 100 ppm
12.	Reducing Substances	Max. 20 ppm
13.	Loss on Ignition	Max. 0.5 %
14.	Assay %	Min. 99.0 %

#### **REVISION HISTORY:**

Revision No.	Effective Date	Revision Description	Change Control No.
00	10/09/2021	First Issuance	N A

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