## **MASTER COPY**



## Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

**Quality Control** 

**Standard Test Specifications** 

Title: Sodium Citrate Dihydrate LR **Page No.:** 1 of 3

**Specification No.: Effective Date Review Date Revision No.:** ACPL/FP/SP/011 00 30/08/2021 29/08/2024

Change Control No. NA

Prepared By:

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Name : Nilesh Shah\_

(Unit Head / Designee)

Approved By:

Name

: Naresh Solanki\_

(QA/QC In Charge / Designee)

Date: <u>28/08/2021</u>

Date: <u>26/08/2021</u>

Date: <u>27/08/2021</u>

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30/08/2021

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## Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

**Quality Control** 

**Standard Test Specifications** 

Title: Sodium Citrate Dihydrate LR Page No.: 2 of 3

 Specification No.:
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 ACPL/FP/SP/011
 00
 30/08/2021
 29/08/2024

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#### 1.0 SAMPLING LEVEL:

As mentioned in the "Sampling procedure" SOP.

#### 2.0 SAMPLING METHOD TO BE FOLLOWED:

100% sampling to be done from each container.

#### 3.0 TOTAL COMPOSITE SAMPLE TO BE COLLECTED:

100 gm

**4.0 RETEST DATE:** Three year

**5.0 CAS No:** 6132-04-3

**6.0 MOLECULAR FORMULA**: C<sub>6</sub>H<sub>5</sub>Na<sub>3</sub>O<sub>7</sub>.2H<sub>2</sub>O<sub>.</sub>

**7.0 MOLECULAR WEIGHT**: 294.1gm/mol.

8.0 CATEGORY: Systemic alkalinising substance..

**9.0 STORAGE**: In an airtight container.

#### 10.0 SAFETY PRECAUTIONS TO BE TAKENWHILE SAMPLING AND HANDLING:

Use hand gloves, goggles and apron during Handling.

**11.0 CONTROL SAMPLE:** 3 X 100gm.

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#### TEST PARAMETERS AND SPECIFICATIONS **REF: LR**

Sr. No.	TEST PARAMETER	SPECIFICATION	
1.	Description	White or almost white, crystalline powder	
2.	Solubility	Soluble in water	
3.	рН	Min. 8.5	
4.	Chloride as Cl	Max. 100 ppm	
5.	Sulphate as SO <sub>4</sub>	Max. 100 ppm	
6.	Heavy Metals (Pb)	Max. 20 ppm	
7.	Assay	99 % to 100.5%	

#### **REVISION HISTORY:**

Revision No.	<b>Effective Date</b>	Revision Description	Change Control No.
00	30/08/2021	First Issuance	N A

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