MASTER COPY	1		ANNEXE						
	 Plot no. 1116/P, La Manjusar -		GHEM PVT. LTD.						
Ta- Savli, Dist. Vadodara, Gujarat, India									
Quality Control Standard Test Specifications									
Title: Sodium Benzoate BPPage No.: 1 of 3									
Specification No.: ACPL/FP/SP/042	Revision No.: 00	Effective Date 25/08/2021	Review Date 24/08/2024						
Change Control No.	NA								
	aj Patel Officer / Designee)	Date: <u>21/08</u> /	/ <u>2021</u>						
	esh Shah t Head / Designee)	Date: <u>23/08</u> /	/ <u>2021</u>						
	<u>esh Solanki</u> QC In Charge / Designed	Date: <u>24/08/2021</u>							
	UNCONT	ROLLED COPY							
Format No. QC/017/F/01-00 Certified By (Sign/Date) : 25/08/2021									

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Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775, Ta- Savli, Dist. Vadodara, Gujarat, India **Quality Control Standard Test Specifications** Title: Sodium Benzoate BP **Page No.:** 2 of 3 **Revision No.: Specification No.: Effective Date Review Date** ACPL/FP/SP/042 25/08/2021 24/08/2024 00 **Change Control No.** NA **1.0 SAMPLING LEVEL :** As mentioned in the "Sampling procedure" SOP. 2.0 SAMPLING METHOD TO BE FOLLOWED: 100% sampling to be done from each container. 3.0 TOTAL COMPOSITE SAMPLE TO BE COLLECTED: 100 gm **4.0 EXPIRY :** Five years from the Date of Manufacturing. 5.0 CAS No: 532-32-1 6.0 MOLECULAR FORMULA: C₆H₅COONa. 7.0 MOLECULAR WEIGHT: 144.1 gm/mol. 8.0 CATEGORY: Excipient 9.0 STORAGE: Preserve in well-closed containers. **10.0 SAFETY PRECAUTIONS TO BE TAKEN WHILE SAMPLING AND HANDLING:** Use hand gloves, goggles and apron during Handling. 11.0 CONTROL SAMPLE: 3 X 100 gm. **UNCONTROLLED COPY** Format No. QC/017/F/01-00

Certified By (Sign/Date) :



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	Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775, Ta- Savli, Dist. Vadodara, Gujarat, India								
	Quality Control Standard Test Specifications								
Title:	Title: Sodium Benzoate BP					Page No.: 3 of 3			
	Specification No.:RACPL/FP/SP/042		Revision No).:	Effective Date 25/08/2021	Review Date 24/08/2024			
Cł	nange	e Control No.	NA						
	TEST PARAMETERS AND SPECIFICATIONS REF: BP								
Sr. No.		TEST PARAMETER			SPECIFICATION				
	1.	Appearance			White or almost white, crystalline or granular powder or flakes, slightly hygroscopic.				
	2.	Solubility		•	Freely soluble in water, sparingly soluble in ethanol (90%).				
		Identification A		To Pas	To Pass test				
		It gives reactions (b) and (c) of							
	3.	benzoates							
		Identification B		To Pas	To Pass test				
		It gives reaction (a) of sodium							
	4.	Appearance of Solution			Solution S is clear and not more intensely colored than reference solution Y6.				
	5.	Acidity or alkalinity		0.1 M	Not more than 0.2 mL of 0.1 M sodium hydroxide or 0.1 M hydrochloric acid is required to change the colour of the indicator.				
	6.	Halogenated compounds		Max. 2	Max. 200 ppm for ionized chlorine and Max. 300 ppm for total chlorine				
	7.	Loss On Drying		Max. 2	Max. 2.0 %				
	8.	Assay(Dried bas	sis)	99.0 %	99.0 % - 100.5 %				

REVISION HISTORY:

	Revision No.	Effective Date	Revision Description	Change Control No.			
	00	25/08/2021	First Issuance	N A			
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Fo	ormat No. QC/017/F/01-0)0	Certified By (Sign/Da	te): 10 25/08/2021			