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Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

Quality Control

Standard Test Specifications	Standard	Test Sp	ecifications
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Title: Sodium Acetate Trihydrate Food Grade **Page No.:** 1 of 3

Specification No.: Revision No.: Effective Date Review Date ACPL/FP/SP/041 00 23/08/2021 22/08/2024

Change Control No. NA

> Prepared By: Date: 19/08/2021

Name : Pankaj Patel

(QC Officer / Designee)

Reviewed By: Date: 20/08/2021

: Nilesh Shah____ (Unit Head / Designee)

Approved By: _ Date: 21/08/2021

Name : Naresh Solanki

(QA/QC In Charge / Designee)

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Name

Certified By (Sign/Date):

23/08/2021

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Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

Quality Control

Standard Test Specifications

Title: Sodium Acetate Trihydrate Food Grade Page No.: 2 of 3

 Specification No.:
 Revision No.:
 Effective Date
 Review Date

 ACPL/FP/SP/041
 00
 23/08/2021
 22/08/2024

Change Control No. NA

1.0 SAMPLING LEVEL:

As mentioned in the "Sampling procedure" SOP.

2.0 SAMPLING METHOD TO BE FOLLOWED:

100% sampling to be done from each container.

3.0 TOTAL COMPOSITE SAMPLE TO BE COLLECTED:

100 gm

4.0 RETEST DATE: Three year

5.0 CAS No: 6131-90-4

6.0 MOLECULAR FORMULA: C₂H₃NaO₂.3H₂O.

7.0 MOLECULAR WEIGHT: 136.1 gm/mol.

8.0 CATEGORY: Excipient.

9.0 STORAGE: In an airtight container.

10.0 SAFETY PRECAUTIONS TO BE TAKEN WHILE SAMPLING AND HANDLING:

Use hand gloves, goggles and apron during Handling.

11.0 CONTROL SAMPLE: 3 X 100 gm.

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Quality Control

Standard Test Specifications

Title: Sodium Acetate Trihydrate Food Grade Page No.: 3 of 3

 Specification No.:
 Revision No.:
 Effective Date
 Review Date

 ACPL/FP/SP/041
 00
 23/08/2021
 22/08/2024

Change Control No. NA

TEST PARAMETERS AND SPECIFICATIONS REF: FOOD GRADE

Sr. No.	TEST PARAMETER	SPECIFICATION	
1.	Appearance	White or almost white, crystalline powder or colorless crystals.	
2.	Solubility	ubility Soluble in water.	
3.	pH (5% Aqueous solution) 7.0 - 9.0		
4.	Chloride (Cl)	Max. 100 ppm	
5.	Sulphate (SO ₄)	Max. 300 ppm	
6.	Heavy Metal (as Pb)	Max. 20 ppm	
7.	Loss on Drying	Between 36 % to 41 %	
8.	Assay %	99.0 % to 101.0 %	

REVISION HISTORY:

Revision No.	Effective Date	Revision Description	Change Control No.
00	23/08/2021	First Issuance	N A

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23/08/2021