## **MASTER COPY**



### Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India
Ouality Control

Quanty	Control
<b>Standard Test</b>	Specifications

Title: Potassium Carbonate Food Grade Page No.: 1 of 3

 Specification No.:
 Revision No.:
 Effective Date
 Review Date

 ACPL/FP/SP/034
 00
 12/08/2021
 11/08/2024

**Change Control No.** NA

Prepared By: \_\_\_\_\_\_ Date: 09/08/2021

Name : <u>Pankaj Patel</u>

(QC Officer / Designee)

Reviewed By: \_\_\_\_\_ Date: 10/08/2021

Name : <u>Nilesh Shah</u> (Unit Head / Designee)

Approved By: \_\_\_\_\_ Date: 11/08/2021

Name : Naresh Solanki\_\_\_\_\_

(QA/QC In Charge / Designee)

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Format No. QC/017/F/01-00

**Certified By (Sign/Date):** 

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12/08/2021

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### Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

**Quality Control** 

**Standard Test Specifications** 

Title: Potassium Carbonate Food Grade Page No.: 2 of 3

Specification No.:Revision No.:Effective DateReview DateACPL/FP/SP/0340012/08/202111/08/2024

**Change Control No.** NA

#### 1.0 SAMPLING LEVEL:

As mentioned in the "Sampling procedure" SOP.

#### 2.0 SAMPLING METHOD TO BE FOLLOWED:

100% sampling to be done from each container.

#### 3.0 TOTAL COMPOSITE SAMPLE TO BE COLLECTED:

100 gm

**4.0 RETESR DATE :** Five year

**5.0 CAS No:** 584-08-7

**6.0 MOLECULAR FORMULA:** K<sub>2</sub>CO<sub>3</sub>.

7.0 MOLECULAR WEIGHT: 138.2 gm/mol.

**8.0 CATEGORY**: Antacid; use in treatment of electrolyte deficiency.

**9.0 STORAGE:** In an airtight container.

#### 10.0 SAFETY PRECAUTIONS TO BE TAKEN WHILE SAMPLING AND HANDLING:

Use hand gloves, goggles and apron during Handling.

**11.0 CONTROL SAMPLE:** 3 X 100 gm.

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Ta- Savli, Dist. Vadodara, Gujarat, India

**Quality Control** 

**Standard Test Specifications** 

Title: Potassium Carbonate Food Grade Page No.: 3 of 3

 Specification No.:
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 12/08/2021
 11/08/2024

**Change Control No.** NA

# TEST PARAMETERS AND SPECIFICATIONS REF: FOOD GRADE

Sr. No.	TEST PARAMETER	SPECIFICATION	
1.	Description	White or almost white granular powder, hygroscopic.	
2.	Solubility	Freely soluble in water, practically insoluble in ethanol (96 %).	
3.	Identification Test For Potassium and Carbonate	To Pass test	
4.	Loss on Drying (at 105°C ±2 for 3 Hrs)	Max. 1.0 %	
5.	Insoluble Substances	To Pass test	
6.	Lead	Max. 20 ppm	
7.	Assay (On Dry Basis)	Min. 99.00 % to Max. 100.50 %	

#### **REVISION HISTORY:**

Revision No.	Effective Date	<b>Revision Description</b>	Change Control No.
00	12/08/2021	First Issuance	N A

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