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### Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

**Quality Control** 

**Standard Test Specifications** 

Title: Magnesium Chloride Hexahydrate BP **Page No.:** 1 of 3

**Specification No.: Revision No.: Review Date Effective Date** ACPL/FP/SP/031 00 04/08/2021 03/08/2024

**Change Control No.** NA

Prepared By: \_

Name : Pankaj Patel

(QC Officer / Designee)

Reviewed By:

Name : Nilesh Shah\_

(Unit Head / Designee)

Approved By:

Name : Naresh Solanki\_\_

(QA/QC In Charge / Designee)

Date: 03/08/2021

Date: 31/07/2021

Date: <u>02/08/2021</u>

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#### 1.0 SAMPLING LEVEL:

As mentioned in the "Sampling procedure" SOP.

#### 2.0 SAMPLING METHOD TO BE FOLLOWED:

100% sampling to be done from each container.

#### 3.0 TOTAL COMPOSITE SAMPLE TO BE COLLECTED:

100 gm

#### **4.0 EXPIRY:**

Five years from the Date of Manufacturing.

**5.0 CAS No:** 7791-18-6

**6.0 MOLECULAR FORMULA:** MgCl<sub>2</sub>.6H<sub>2</sub>O

**7.0 MOLECULAR WEIGHT:** 203.3 gm/mol.

**8.0 CATEGORY:** Excipient.

**9.0 STORAGE:** In an airtight container.

#### 10.0 SAFETY PRECAUTIONS TO BE TAKENWHILE SAMPLING AND HANDLING:

Use hand gloves, goggles and apron during Handling.

11.0 CONTROL SAMPLE: 3 X 100gm.

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#### TEST PARAMETERS AND SPECIFICATIONS **REF: BP**

Sr. No.	TEST PARAMETER	SPECIFICATION	
1.	Appearance	Colorless crystals, hygroscopic.	
2.	Solubility	Very soluble in water, freely soluble in ethanol (96 %).	
3.	Identification A Water (see tests) Identification B It gives reaction (a) of chlorides Identification C It gives the reaction of magnesium	To Pass test  To Pass test  To Pass test	
4.	Appearance of solution	The solution is clear and colorless	
5.	Acidity or alkalinity	Not more than 0.3 mL of 0.01 M hydrochloric acid or 0.01 M sodium hydroxide is required	
6.	Bromides	Max. 500 ppm	
7.	Sulfate (SO <sub>4</sub> )	Max. 100 ppm	
8.	Aluminium	Max. 1 ppm	
9.	Arsenic (As)	Max. 2 ppm	
10.	Calcium	Max. 0.1 %	
11.	Iron (Fe)	Max. 10 ppm	
12.	Potassium	Max. 500 ppm	
13.	Water	51.0 % to 55.0 %	
14.	Assay	98.0 % - 101.0 %	

### **REVISION HISTORY:**

Revision No.	Effective Date	Revision Description	Change Control No.
00	04/08/2021	First Issuance	N A

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