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Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

Quality Control

Standard	Test	Specifica	tions
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Title: Ferrous Gluconate BP Page No.: 1 of 3

 Specification No.:
 Revision No.:
 Effective Date
 Review Date

 ACPL/FP/SP/056
 00
 31/07/2021
 30/07/2024

Change Control No. NA

Prepared By: _____ Date: <u>28/07/2021</u>

Name : Pankaj Patel

(QC Officer / Designee)

Reviewed By: _____ Date: <u>29/07/2021</u>

Name : <u>Nilesh Shah</u>

(Unit Head / Designee)

Approved By: ______ Date: 30/07/2021

Name : Naresh Solanki_____

(QA/QC In Charge / Designee)

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Format No. QC/017/F/01-00

Certified By (Sign/Date):



31/07/2021

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Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

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Quality Control

Standard Test Specifications

Title: Ferrous Gluconate BP Page No.: 2 of 3

Specification No.:Revision No.:Effective DateReview DateACPL/FP/SP/0560031/07/202130/07/2024

Change Control No. NA

1.0 SAMPLING LEVEL:

As mentioned in the "Sampling procedure" SOP.

2.0 SAMPLING METHOD TO BE FOLLOWED:

100% sampling to be done from each container.

3.0 TOTAL COMPOSITE SAMPLE TO BE COLLECTED:

100 gm

4.0 EXPIRY:

Five years from the Date of Manufacturing.

5.0 CAS No: 299-29-6

6.0 MOLECULAR FORMULA: C₁₂H₂₂FeO₁₄.2H₂O.

7.0 MOLECULAR WEIGHT: 482.17 gm/mol.

8.0 CATEGORY: Excipient.

9.0 STORAGE: Protected from light.

10.0 SAFETY PRECAUTIONS TO BE TAKEN WHILE SAMPLING AND HANDLING:

Use hand gloves, goggles and apron during Handling.

11.0 CONTROL SAMPLE: 3 X 100 gm.

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Format No. QC/017/F/01-00

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Quality Control

Standard Test Specifications

Title: Ferrous Gluconate BP Page No.: 3 of 3

 Specification No.:
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 31/07/2021
 30/07/2024

Change Control No. NA

TEST PARAMETERS AND SPECIFICATIONS

REF: BP

Sr. No.	TEST PARAMETER	SPECIFICATION	
1.	Appearance	Greenish-yellow or grey powder or granules.	
2.	Solubility	Freely but slowly soluble in water giving a greenish- brown solution, more readily soluble in hot water, practically insoluble in ethanol (96 %)	
3.	Identification A Thin-layer chromatography Identification B 1 mL of solution S gives reaction (a) of iron	To pass test To pass test	
4.	Appearance of Solution (20 % Soln.)	Solution is clear & colorless	
5.	pН	4.0 to 5.5	
6.	Sucrose and reducing sugars	No red precipitate is formed	
7.	Chlorides (Cl)	Max. 600 ppm	
8.	Oxalates	No precipitate is formed.	
9.	Sulfates (SO ₄)	Max. 500 ppm	
10.	Arsenic (AS)	Max. 2 ppm	
11.	Barium	To Pass test	
12.	Ferric ions	Not more than 9.0 mL of 0.1 M sodium thiosulfate is used	
13.	Loss on drying (at 105 °C)	5.0 % to 10.5 %	
14.	Microbial contamination	TAMC: acceptance criterion 10 ³ CFU/g TYMC: acceptance criterion 10 ² CFU/g	
15.	Assay % (Dried Basis)	99.0 % to 101.0 %	

REVISION HISTORY:

Revision No.	Effective Date	Revision Description	Change Control No.
00	31/07/2021	First Issuance	N A

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Format No. QC/017/F/01-00

Certified By (Sign/Date):



31/07/2021