MASTER COPY



Date: <u>07/07/2021</u>

Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

Quality Control

Title: Calcium Chloride Dihydrate Food Grade Page No.: 1 of 3

 Specification No.:
 Revision No.:
 Effective Date
 Review Date

 ACPL/FP/SP/057
 00
 10/07/2021
 09/07/2024

Change Control No. NA

Prepared By:

Name : <u>Pankaj Patel</u>

(QC Officer / Designee)

Reviewed By: _____ Date: <u>08/07/2021</u>

Name : <u>Nilesh Shah</u>
(Unit Head / Designee)

Approved By: ______ Date: <u>09/07/2021</u>

Name : Naresh Solanki

(QA/QC In Charge / Designee)

UNCONTROLLED COPY

Format No. QC/017/F/01-00

Certified By (Sign/Date):

Ri

10/07/2021

MASTER COPY



Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

Quality Control

Standard Test Specifications

Title: Calcium Chloride Dihydrate Food Grade Page No.: 2 of 3

 Specification No.:
 Revision No.:
 Effective Date
 Review Date

 ACPL/FP/SP/057
 00
 10/07/2021
 09/07/2024

Change Control No. NA

1.0 SAMPLING LEVEL:

As mentioned in the "Sampling procedure" SOP.

2.0 SAMPLING METHOD TO BE FOLLOWED:

100% sampling to be done from each container.

3.0 TOTAL COMPOSITE SAMPLE TO BE COLLECTED:

100 gm

4.0 RETEST DATE: Three year

5.0 CAS No: 10035-04-8

6.0 MOLECULAR FORMULA: CaCl₂.2H₂O.

7.0 MOLECULAR WEIGHT: 147.0 gm/mol.

1.0 CATEGORY: Calcium replenisher.

2.0 STORAGE: In an airtight container.

3.0 SAFETY PRECAUTIONS TO BE TAKEN WHILE SAMPLING AND HANDLING:

Use hand gloves, goggles and apron during Handling.

4.0 CONTROL SAMPLE: 3 X 100gm.

UNCONTROLLED COPY

Certified By (Sign/Date):

Di

10/07/2021

MASTER COPY



Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,

Ta- Savli, Dist. Vadodara, Gujarat, India

Quality Control

Standard Test Specifications

Title: Calcium Chloride Dihydrate Food Grade Page No.: 3 of 3

 Specification No.:
 Revision No.:
 Effective Date
 Review Date

 ACPL/FP/SP/057
 00
 10/07/2021
 09/07/2024

Change Control No. NA

TEST PARAMETERS AND SPECIFICATIONS REF: FOOD GRADE

| Sr. No. | TEST PARAMETER | SPECIFICATION | |
|---------|---|--|--|
| 1. | Appearance | White or almost white, crystalline powder, hygroscopic. | |
| 2. | Solubility | Freely soluble in water, soluble in ethanol (96 %). | |
| 3. | Identification A Solution S gives reaction (a) of chlorides Identification B To pass test | | |
| 4. | Appearance of Solution | Solution S is clear and not more intensely colored than reference solution Y6. | |
| 5. | Acidity or Alkalinity | NMT 0.2 mL of 0.01 M sodium hydroxide is required to turn it red | |
| 6. | Sulfates | Max. 300 ppm | |
| 7. | Aluminium | Max. 1.0 ppm | |
| 8. | Barium (Ba) | To Pass test | |
| 9. | Iron (Fe) | Max. 10 ppm | |
| 10. | Magnesium and alkaline metals | Max. 0.5 % | |
| 11. | Assay(Dried basis) | 97.0 % to 103.0 % | |

REVISION HISTORY:

| Revision No. | Effective Date | Revision Description | Change Control No. |
|--------------|----------------|----------------------|--------------------|
| 00 | 10/07/2021 | First Issuance | N A |

UNCONTROLLED COPY

Format No. QC/017/F/01-00

Certified By (Sign/Date):



10/07/2021