MASTER COPY	,		ANNEXE						
Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,									
Ta- Savli, Dist. Vadodara, Gujarat, India Quality Control									
Standard Test Specifications									
Title: Benzoic acid BPPage No.: 1 of 3									
Specification No.: ACPL/FP/SP/061	Revision No.: 00	Effective Date 06/07/2021	Review Date 05/07/2024						
Change Control No. N	NA								
Prepared By: Name : <u>Pank</u> (QC (aj Patel Dfficer / Designee)	Date: <u>02/</u>	<u>07/2021</u>						
	sh Shah Head / Designee)	Date: <u>03/</u>	<u>07/2021</u>						
	<u>sh Solanki</u> QC In Charge / Designed	Date: <u>05/07/2021</u> e)							
	UNCONT	ROLLED COPY							
Format No. QC/017/F/01-00		Certified By (Sign/D	ate): 106/07/2021						

MASTER COPY Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775, Ta- Savli, Dist. Vadodara, Gujarat, India **Quality Control Standard Test Specifications** Title: Benzoic acid BP Page No.: 2 of 3 **Revision No.: Specification No.: Effective Date Review Date** ACPL/FP/SP/061 06/07/2021 05/07/2024 00 **Change Control No.** NA **1.0 SAMPLING LEVEL:** As mentioned in the "Sampling procedure" SOP. 2.0 SAMPLING METHOD TO BE FOLLOWED: 100% sampling to be done from each container. 3.0 TOTAL COMPOSITE SAMPLE TO BE COLLECTED : 100 gm 4.0 EXPIRY: Five years from the Date of Manufacturing. 5.0 CAS No: 65-85-0 6.0 MOLECULAR FORMULA: C7H6O2 7.0 MOLECULAR WEIGHT: 122.1 gm/mol. **8.0 CATEGORY:** Antimicrobial preservative. **9.0 STORAGE:** In a non-metallic, airtight container. **10.0 SAFETY PRECAUTIONS TO BE TAKEN WHILE SAMPLING AND HANDLING :** Use hand gloves, goggles and apron during Handling. 11.0 CONTROL SAMPLE: 3 X 100 gm. **UNCONTROLLED COPY**

Certified By (Sign/Date) :

Format No. QC/017/F/01-00

06/07/2021

Noi

MASTER COPY						ANNEXE			
Plot no. 1116/P, Lamadapura Road, Manjusar – 391 775,									
Ta- Savli, Dist. Vadodara, Gujarat, India									
Quality Control Standard Test Specifications									
Title: Benzoic acid BP						Page No.: 3 of 3			
Specification No.: ACPL/FP/SP/061		Revision No.:		Effective Date 06/07/2021	Review Date 05/07/2024				
Change Control No.NA					00/07/2021	00/07/2021			
TEST PARAMETERS AND SPECIFICATIONS REF: BP									
Sr. No.					SPECIFICATION				
1.	Appearance				White or almost white, crystalline powder or colorless crystals.				
2.	Solubility				Slightly soluble in water, soluble in boiling water, freely soluble in ethanol (96 per cent) and in fatty oils.				
	Identification A				To pass test				
3.	Melting point (121 °C to 124 °C)				To pass test				
5.	Identification B								
	Solution S giv	ves the	reactions of f benz	zoates					
4.	Appearance of Solution				Solution is clear & colorless				
5.	Carbonisable Substances				To Pass test				
6.	Oxidisable Substances				To Pass test				
7.	Halogenated compounds and halides				Max. 300 ppm				
8.	Sulfated ash				Max. 0.1 %				
9.	Assay (Dried basis)				99.0 % to 100.5 %				
REVISI	REVISION HISTORY:								
Revision No. Ef		ective Date Revision		vision Description	Change Control No.				
00		0	6/07/2021		First Issuance	N A			
UNCONTROLLED COPY									
Format No. QC/017/F/01-00				Certified By (Sign/Date) : 06/07/2021					